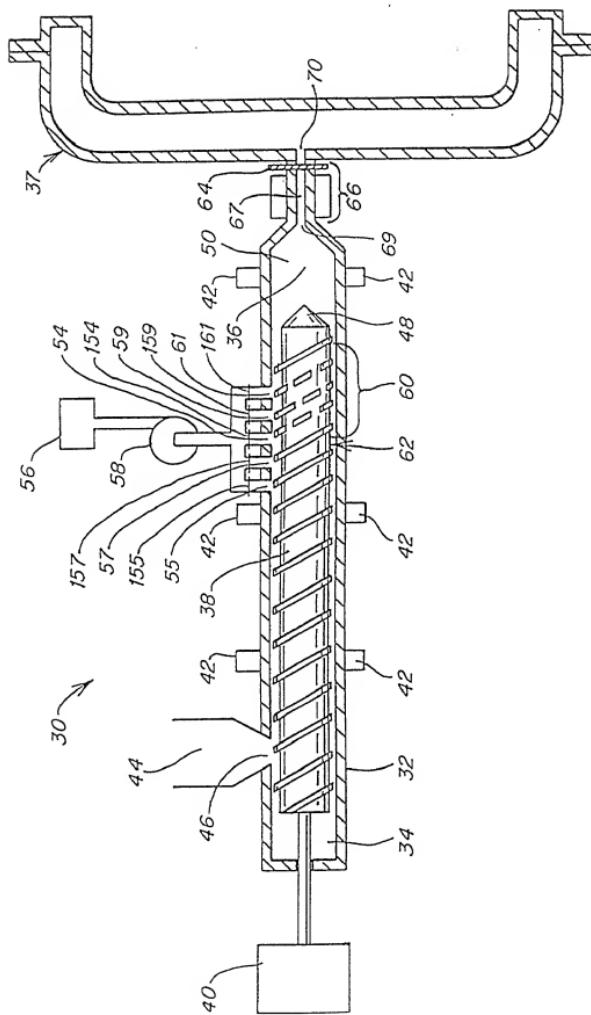


1050410 "63992860



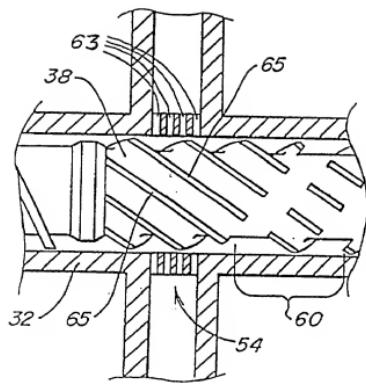


FIG. 1A

09826683 - 046501

705040 "СО992860

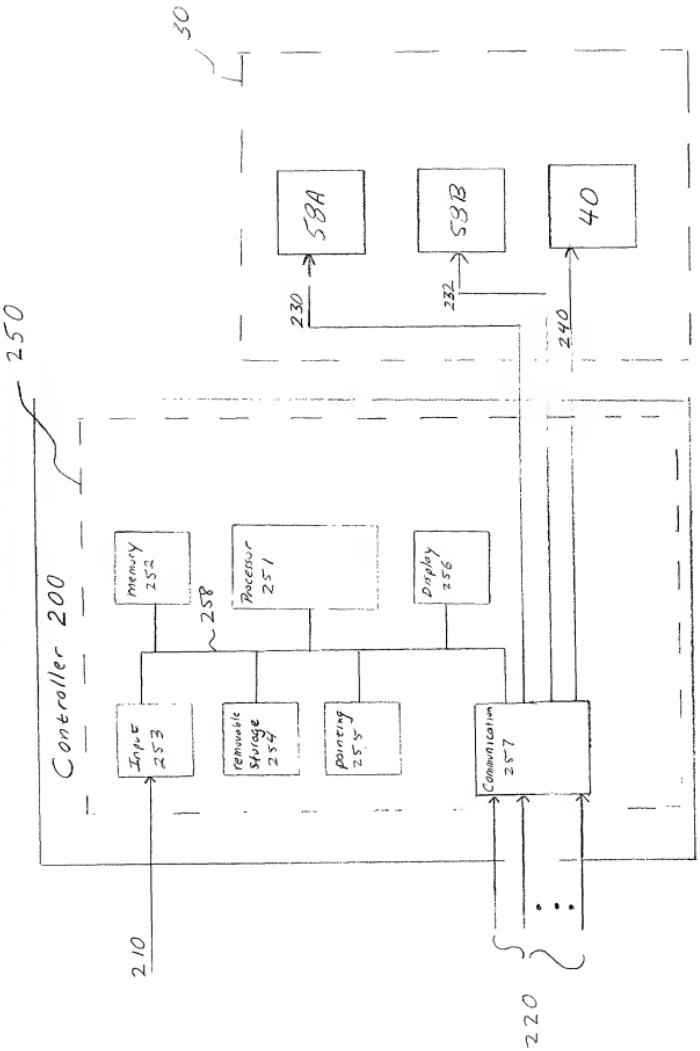


Fig. 2

Processing System	Polymer	Polymer Amount	Blowing Agent	Blowing Agent Amount (%)	Polymer Melt Pressure	Cell Size (microns)	Weight Reduction (%)
Engel	Nova 2282 PS		CO <sub>2</sub>	11.9	4000	10	19
Husky	Eastman 0.95IV PET		CO <sub>2</sub>	12.0	3000	40	30

Fig. 3

300 →

105416, 30922856

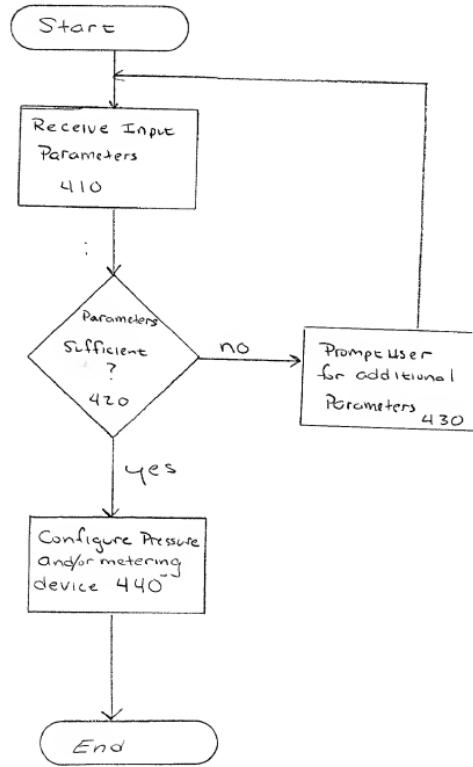


Fig. 4

105000 5092860

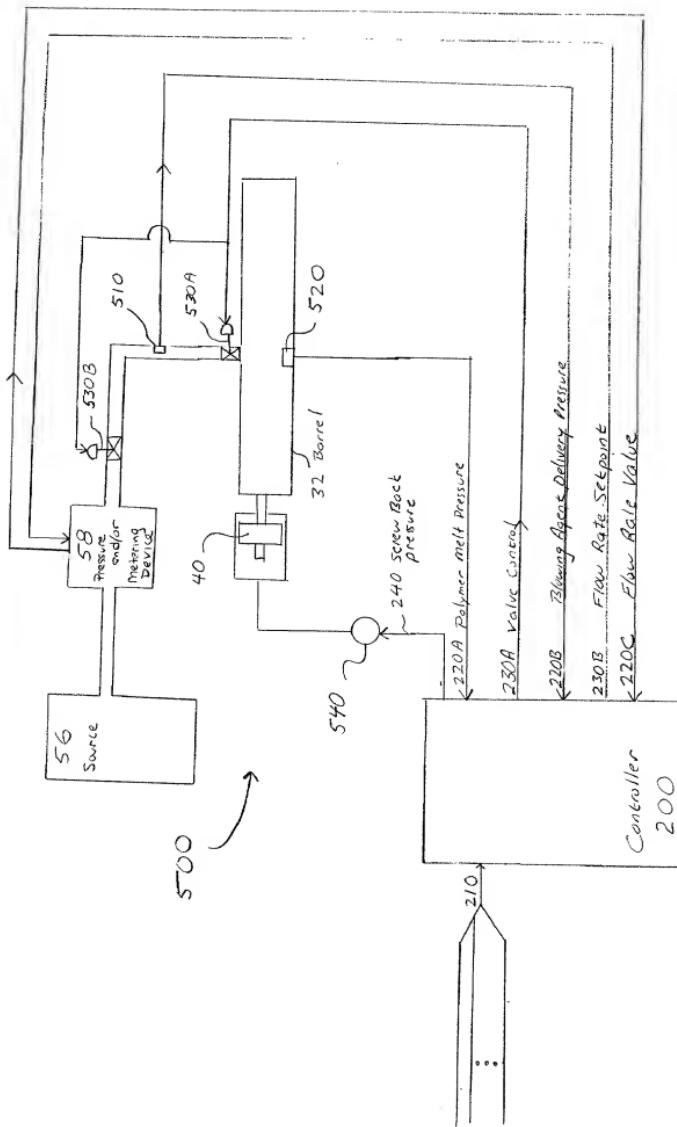


FIG. 5

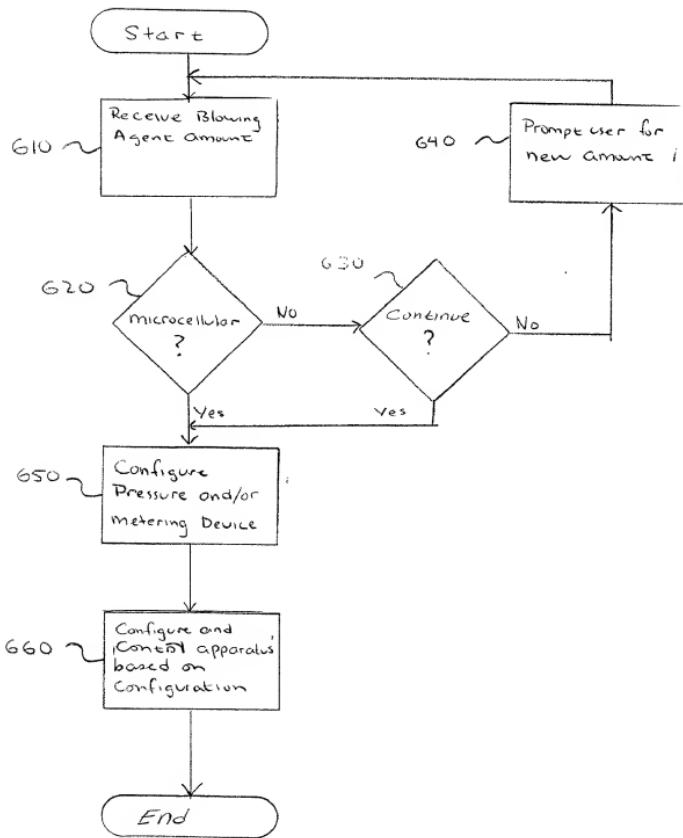


Fig 6

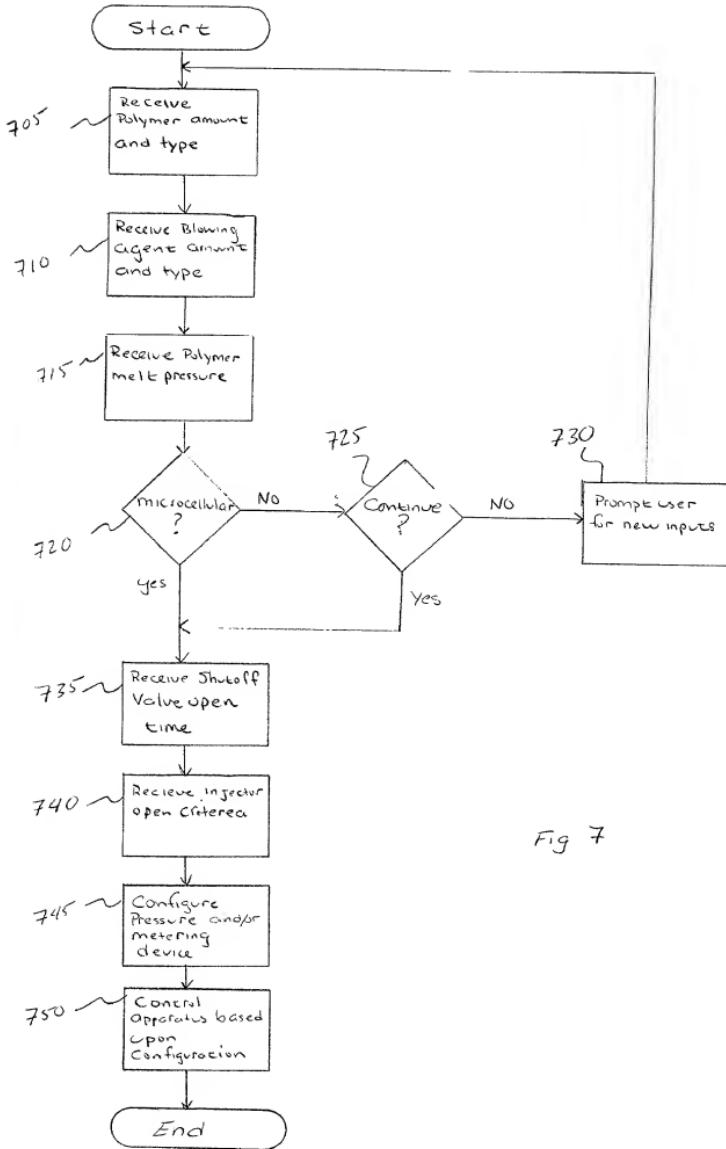


Fig. 7